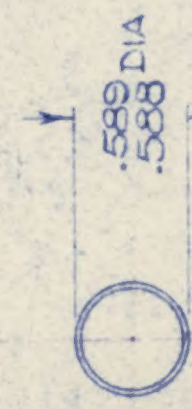
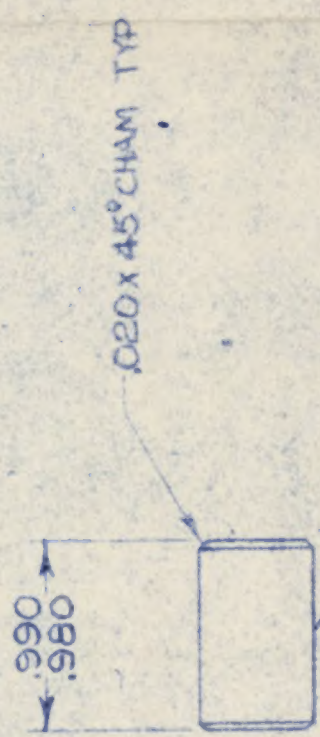


REVISIONS			DESCRIPTION		DATE	APPROVED
SYM						

1871011

TOOL USAGE BLOCK							
COLUMN	V2	V3	V4	V5	V6	V7	V8
PARA	REMARKS	TOOL NO.	OPER	PART NO. & NAME	OPER	PART NO. & NAME	ON ASSY NO.
1	47 SERIES	T101481	INSTL REMOVE	47-620-962 GEAR	IN FROM	47-620-961 SPIDER	47-620-909



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FILE COPY

1. MARK PER BPS FW 4050.

NOTES:

304 Stainless Steel

STAMP WITH 1/4" FIGURES T101481

QTY REQD	T101481	PIN	5/8 DIA x 1.2	CRES STL (18-8)	140	FE	L
	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL	MATERIAL SPEC.		

LIST OF MATERIAL OR PARTS LIST EWA 472V10.5 W.O. 6680

DRAFTSMAN DYSON 2-16-65		DESIGNER		BELL HELICOPTER COMPANY A DIVISION OF BELL AEROSPACE CORPORATION		POST OFFICE BOX 482 FORT WORTH 1, TEXAS	
HEAT TREAT BPS 4140 & MIL-H-6875.		CHECKER E. E. Dwyer 9-1-65		TITLE PIN - PLANETARY ASSEMBLY, LOWER		A TEXTRON COMPANY	
FINISH SPEC. 47J-947-002		STRESS F. J. Barber		CODE IDENT NO. 97499		DWG. NO. T101481	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		WEIGHTS		DWG. SIZE B		CONTRACT NUMBER	
TOLERANCES ON DECIMALS .XXX ± .010 .XX ± .03 .X ± .1		GROUP ENG. E. Dwyer 1/4 11/65		SCALE 1/1		SHEET 1 OF 1	
ANGLES ± 1/2°		DER					
MACHINED SURFACES		PROJECT					
EXCEPT AS NOTED (PER MIL STD 10)		CUSTOMER D. E. Gilman 4/19/65					
DASH NO.	47-620-909	NEXT ASSY.	47G-4A	USED ON	APPLICATION		